



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3296-041
Job Sheet 170666



Part No: D3296-041

Job Qty: 2 ea

Part Name: Replacement Interior Door For -111



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP C 05.10.14 Added step 14 KJ/EC IPP Rev:D Revised Steps 06-11-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/22/18	1/22/18	0.00	0.00	Start Up Small Fab-2		
100	Small Fab	2 pcs	1/22/18	1/22/18	0.00	0.81	Small Fab-3		
110	QC	2 pcs	1/22/18	1/22/18	0.00	0.00	QC5		
120	Powdercoat	2 pcs	1/22/18	1/22/18	0.00	0.16	Powdercoat4		
130	QC	2 pcs	1/22/18	1/22/18	0.00	0.00	QC3		
140	Small Fab	2 pcs	1/23/18	1/23/18	0.00	0.81	Small Fab-3		
150	QC	2 pcs	1/23/18	1/23/18	0.00	0.00	QC5		
160	Packaging	2 pcs	1/23/18	1/23/18	0.00	0.00	Packaging3-1	ST 436	
170	QC21-SA	2 Ea	1/23/18	1/23/18	0.00	0.00	QC21		

M/135418 START: 4:40 OJT: 3:30 FINISH: 5:10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-7	Hinge 14.0"	2 Ea (1 ea)	90-Start up Operation	160691 5033312
D3161-9	Hinge 17.0"	2 Ea (1 ea)	90-Start up Operation	160692
D3296-1	Door Panel	2 Ea (1 ea)	90-Start up Operation	5033312
D3296-3	Door Panel	2 Ea (1 ea)	90-Start up Operation	F163707
MS20470AD4-6	Rivet, Universal Head	2 Ea (1 ea)	90-Start up Operation	F1133077-50
D2137	Decal(No Step)	2 Ea (1 ea)	140-Small Fab	5023230
D2419	Handle	2 Ea (1 ea)	140-Small Fab	F160690
D2462	Neoprene Seal (\$Per Foot)	5.6332 ft (2.8166 ea)	140-Small Fab	F115832
D2728-1	Dart Logo Label Small	2 Ea (1 ea)	140-Small Fab	0
MS20470AD4-4	Rivet, Universal Head	50 Ea (25 ea)	140-Small Fab	5027554
NAS1149DN632J	Washer	2 pcs (1 ea)	140-Small Fab	F1134370-4

Part Specifications

Specifications could not be found.

Plex 1/18/18 9:59 AM dart.leroux.jason

DART
AEROSPACE
S033354

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Replacement Interior Door For – 111

PART NO: D3296 – 041

Original Serial #: S033354

Revision:

Operation: Start up Operation 01/18/18

Change No:

Job No: 170666



Dart Hawkesbury
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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D2462 Revision: Neoprene Seal (\$Per Foot)														
100	Receive Ft	S034066	170666	0 ft	0	115832	Small Fab-3		Stock	1/22/2018	Issue Container			
		S034070	170666	6 ft	0	115832	Small Fab-3		Stock	1/22/2018	Issue Container			
Operation Totals:		2		6	0									
Part Totals:		2		6	0									
Part Number: D3296-041 Revision: Replacement Interior Door For -111														
170	QC21-SA	S033354	170666	2 Ea	0	S033354	ST436	Bin	Stock	1/18/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Totals:		3		8	0									

Plex 1/22/2018 10:42 AM Dart.Lajeunesse.Marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐								
		OTHER :							